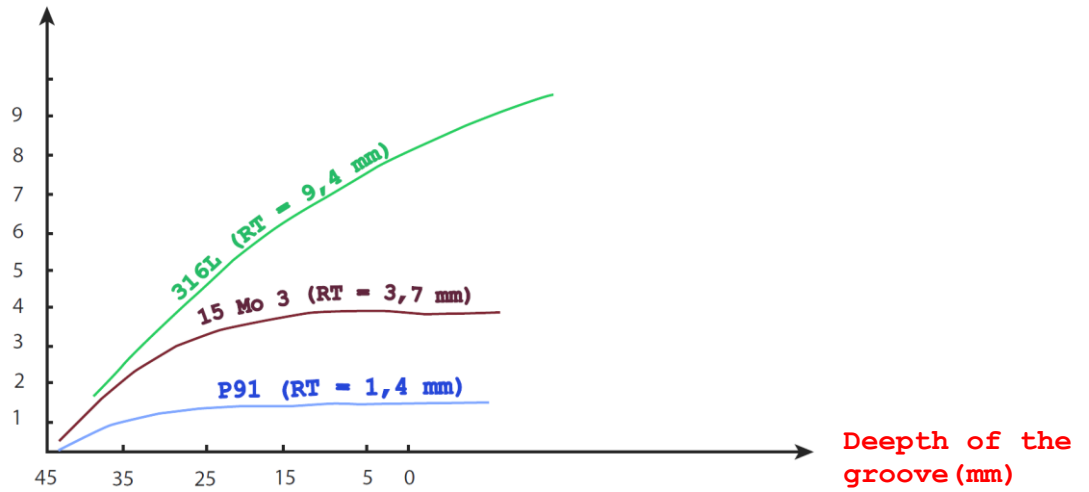


Shrinkage curve in relation with thickness

Shrinkage (mm)

Example for tube 350 x 45 mm  
3 types of material



Opening of the groove according to the material

Groove angle according to material and thickness

